



### **Technical Data Sheet**

# 18 April 2012

## SATURATED POLYESTER RESIN

KUDEC OFP 45S/65

**Kudec OFP 45S/65** is a saturated polyester in 3:1 Solvent Naphtha 100: Butyl Glycol mixed solvent and has been specifically designed for the formulation of economical coil coatings with very good exterior durability.

### **Application Areas**

Kudec OFP 45S/65 may be used in the formulation of industrial coil and roller coatings for:

- > Primers
- Backing Coats
- > Topcoats

Physical Characteristics						
Units	Limits	Parameter <sup>1</sup>	Units	Limits		
%	$65 \pm 2$	Viscosity (25°C)	Poise	30 - 40		
Gardner	$Z_1 - Z_2$	Hydroxy Equivalent Mass <sup>2</sup>	grams	± 1220		
mg KOH/g	10 Max	Hydroxyl Number <sup>2</sup>	mg KOH/g	± 45		
Gardner	2 Max	Hydroxy Percentage <sup>2</sup>	%	± 1.4		
Nil	Clear	Density (25°C)	g/cm <sup>3</sup>	± 1.06		
	Units % Gardner mg KOH/g Gardner	$\begin{tabular}{ c c c c c } \hline Units & Limits \\ \hline \% & 65 \pm 2 \\ \hline Gardner & Z_1 - Z_2 \\ \hline mg \ KOH/g & 10 \ Max \\ \hline Gardner & 2 \ Max \\ \hline \end{tabular}$	UnitsLimitsParameter $^1$ % $65 \pm 2$ Viscosity (25°C)Gardner $Z_1 - Z_2$ Hydroxy Equivalent Mass $^2$ mg KOH/g10 MaxHydroxyl Number $^2$ Gardner2 MaxHydroxy Percentage $^2$	UnitsLimitsParameter $^1$ Units% $65 \pm 2$ Viscosity (25°C)PoiseGardner $Z_1 - Z_2$ Hydroxy Equivalent Mass $^2$ gramsmg KOH/g10 MaxHydroxyl Number $^2$ mg KOH/gGardner2 MaxHydroxy Percentage $^2$ %		

Compatibility Characteristics <sup>1</sup>					
Solvents		Film Formers			
Alcohols	Limited	Amino Resins	Compatible		
Aliphatics	Incompatible	Nitrocellulose	Limited		
Aromatics	Compatible	Cellulose Acetate Butyrate	Limited		
Esters	Compatible	Isocyanates	TBA		
Ketones	Compatible				
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#### Notes:

<sup>1</sup> Properties are provided for information purposes only and do not form part of the product specification.

<sup>2</sup> Hydroxyl data provided is based on the solid resin.

### Usage

**Kudec OFP 45S/65** may be utilised, in conjunction with a suitable amino resin, in the preparation of single pack primers, backing or topcoat systems for mild steel coil coating applications which will subsequently be used in interior or exterior applications such as cladding, rolling stock, transportation etc.

## Packaging

**Kudec OFP 45S/65** is available in 190 Kg Net mild steel drums. For bulk packaging requirements please contact our sales department.

### Storage Stability and Safety

Kudec saturated polyester resins should be stored in a cool, dry position below 30°C and away from direct sunlight or other heat sources. Under these conditions the resins will have a shelf life of one year. Kudec saturated polyester resins should additionally be stored and handled in accordance with local statutory regulations. For further safety information please refer to the product MSDS.

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